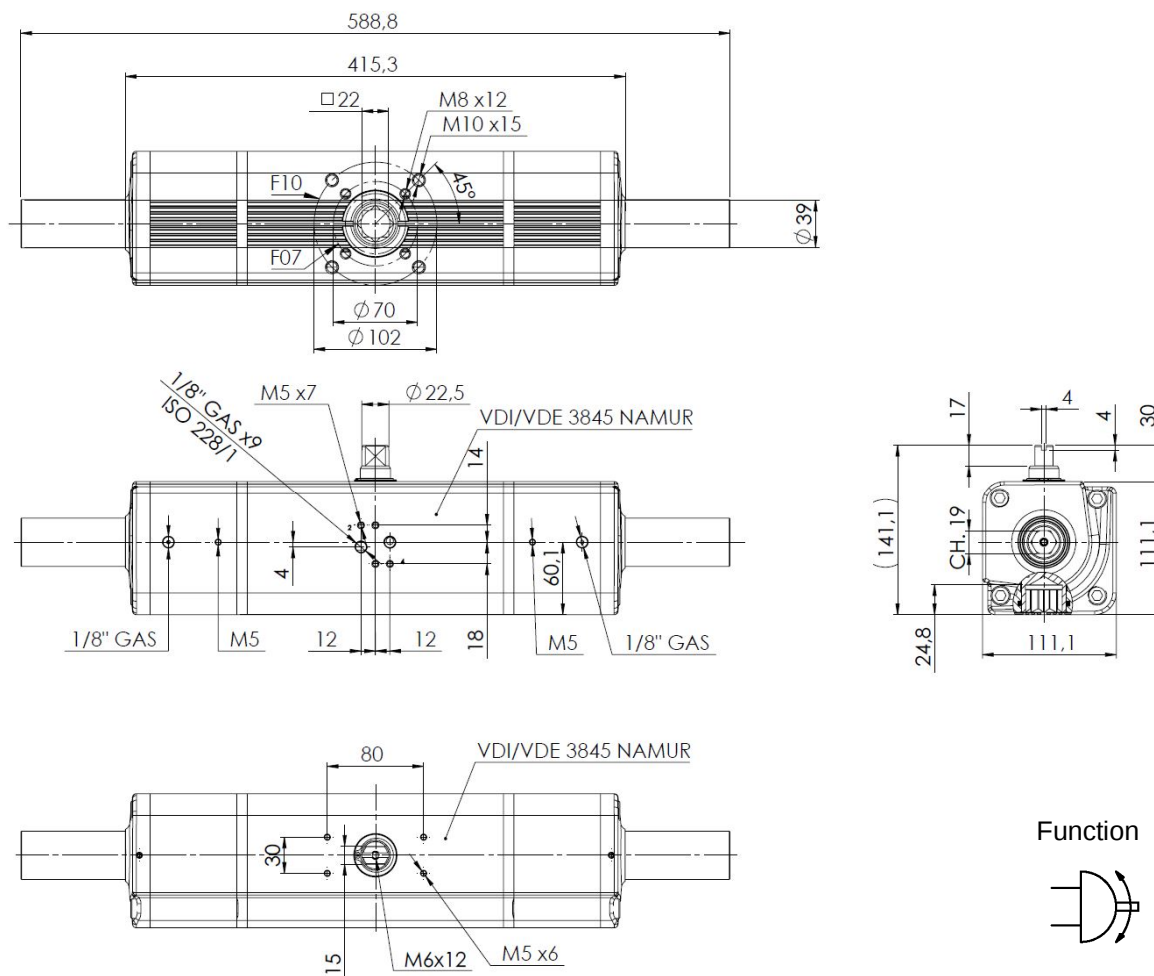




Function



**Double Acting Actuators - Output Torque related to rotation angle , in Nm  
( 0°valve closed 90°valve open )**

| ROTATION<br>ANGLE | Air pressure supply in bar |       |       |       |     |       |     |       |
|-------------------|----------------------------|-------|-------|-------|-----|-------|-----|-------|
|                   | 2,5                        | 3     | 4     | 5     | 5,6 | 6     | 7   | 8     |
| 0°                | 107.1                      | 128.6 | 171.4 | 214.3 | 240 | 257.1 | 300 | 342.9 |
| 50°               | 53.6                       | 64.3  | 85.7  | 107.1 | 120 | 128.6 | 150 | 171.4 |
| 90°               | 80.4                       | 96.4  | 128.6 | 160.7 | 180 | 192.9 | 225 | 257.1 |

**Technical Data**

| Max<br>Pressure | ** Min<br>Pressure | Rotation        | Stroke<br>Adjustment | *Moving time (sec.) |         | Operating temperature (°C) |
|-----------------|--------------------|-----------------|----------------------|---------------------|---------|----------------------------|
|                 |                    |                 |                      | Opening             | Closing |                            |
| 8.4 bar         | 1 bar              | 92°<br>-1° +91° | MAX 45 °             | 0.28                | 0.25    | Standard -20°C +80°C       |

| Weight<br>Kg | Chamber<br>Ø (mm) | Air volume<br>Partial stroke<br>L/cycle | Air volume<br>Full stroke<br>L/cycle | Maximum<br>flange torque<br>values |
|--------------|-------------------|-----------------------------------------|--------------------------------------|------------------------------------|
| 8            | 80                | 1.36                                    | 1.30                                 | F07 = 250 Nm<br>F10 = 500 Nm       |

\*The moving time could vary on different operating and installation factors .

**Operating Medium**

The operating medium shall have a dew point equal to – 20 °C or, to be at least, 10 °C below the ambient temperature (ISO 8573-1, Class 3).  
The maximum particle size shall not exceed 40 µm (ISO 8573-1, Class 5).